

Safety enclosure (guard) interlocks and “service” switch

Express Dual and Anglemaster models ED3000, ED3000DX, ED5000, AM3000, AM3000DX

Express Dual and Anglemaster machines are now supplied with safety enclosures as standard. These enclosures are fitted with a safety interlock switch so that the safety enclosure must be in the closed position before the motors can be started. Similarly, the motors will shut down if the safety enclosure is opened.

The control panel for all Express Dual and Anglemaster models 3000, 3000DX and 5000 will also be fitted with a key operated service switch. This provides a manual override to by-pass the interlock switch **for relevant service and maintenance purposes only** and should only be used by **suitably qualified personnel**. The service key should be removed from the machine for normal operation. The service key cannot be removed when the machine is in “service” mode and an adjacent led illuminates to draw attention to the fact that this mode has been selected.